

Protocol	SCHOTT	
NEXTERION® 3-D Polymer Coating (P)	Dok-Nr.:	LS6-HBM-M-002
	Version:	2.0
	Seite:	1/14
	Datum:	© October 2017

1	DNA application	2
2	Protein application	8

For Technical Assistance, please contact

**SCHOTT Technical Glass
Solutions GmbH**

Otto-Schott-Straße 13
07745 Jena
Germany

Phone: +49-(0)3641-681-4066
Fax: +49-(0)3641-681-4970
E-Mail: coatedsubstrate@schott.com

Additional information at:
www.schott.com/nexterion

Protocol

SCHOTT

NEXTERION® 3-D Polymer Coating (P) DNA application

Dok-Nr.:	LS6-HBM-M-002
Version:	2.0
Seite:	2/14
Datum:	© October 2017

1	Introduction.....	3
2	Storage and handling	3
3	General precautions	3
4	Reagents required	4
5	Equipment required	4
6	Array printing	5
7	Storage of printed slides	5
8	Washing and Blocking	5
9	Hybridization.....	6
10	Post-Hybridization washing	6
11	Important information about patents	7

For Technical Assistance, please contact

**SCHOTT Technical Glass
Solutions GmbH**

Otto-Schott-Straße 13

07745 Jena

Germany

Phone: +49-(0)3641-681-4066

Fax: +49-(0)3641-681-4970

E-Mail: coatedsubstrate@schott.com

Additional information at:

www.schott.com/nexterion

<h1>Protocol</h1>		
NEXTERION® 3-D Polymer Coating (P) DNA application	Dok-Nr.:	LS6-HBM-M-002
	Version:	2.0
	Seite:	3/14
	Datum:	© October 2017

1 Introduction

Store at -20°C prior to use. Allow package to equilibrate at room temperature before opening.

NEXTERION® Slide P is manufactured using the highest quality glass (standard dimensions of 75.6 mm x 25.0 mm x 1.0 mm) and laser cutting technologies, to obtain defect and particle free slide surfaces and excellent dimensional tolerances. The slide has a very low thickness deviation, an ultra-flat surface, and an extremely low inherent fluorescence. NEXTERION® Slide P is especially suited for the immobilization of amino modified DNA probes and provides an extremely low background. The combination of high-density specific attachment with a very low background results in superior signal-to-noise ratios in microarray experiments. Only one surface of the slide has been coated. To identify the coated side: Looking towards the slide, if it is possible to read the bar code numbers correctly you are looking at the correct surface for printing. The chemically reactive and homogeneous spotting area is defined for an area of 72 x 22 mm.

2 Storage and handling

1. The reactive groups on the NEXTERION® Slide P coating will undergo hydrolysis reactions if not properly protected from moisture. The slides are packaged in moisture barrier bags for shipment and storage. It is strongly recommended to store the slides at -20 °C in their original packaging prior to use, as the hydrolysis of NEXTERION® Slide P coating is extremely slow at low temperature. Use prior to the expiration date.
2. The packaging should be allowed to equilibrate completely at room temperature prior to opening. Failure to do so will lead to condensation on the slide surface and loss of activity. After opening, seal any unused slides in the reusable pouch with desiccant and re-freeze.
3. Avoid direct contact with the surface of the slides to minimize contamination and abrasion of the coated surface. Always wear gloves and hold slide edge.
4. NEXTERION® Slide P should be opened in a clean environment to avoid the build-up of particulate debris on the coated surface.

3 General precautions

1. The protocols contained in this document are meant to be general guidelines only and some optimization may be required depending on the application and sample being used.
2. Refer to manufacturer supplied Material Safety and Data Sheets (MSDS) for proper handling and disposal of all chemicals.
3. NEXTERION® Slide P is for research use only, not for in vitro diagnostic use.

<h1>Protocol</h1>		
NEXTERION® 3-D Polymer Coating (P) DNA application	Dok-Nr.:	LS6-HBM-M-002
	Version:	2.0
	Seite:	4/14
	Datum:	© October 2017

4 Reagents required

1. When printing at 50 % relative humidity we recommend using NEXTERION® Spot PB. Alternatively, 150 mM sodium phosphate (pH 8.5) containing 0.001 % Tween® 20 can be used.
2. Print buffers should be prepared immediately before printing.
3. With most pin printers, the Tween® 20 concentration can be adjusted to tune the spot size; less Tween® 20 yields smaller spots and vice versa.
4. DMSO is not recommended as a co-spotting reagent
5. Blocking Solution: 100 mM phosphate buffer, 25 mM ethanol amine, 0.01 % Tween® 20, pH 8.5
Preparation:
→ stock solutions needed
 - 100 mM Na₂HPO₄ with 25 mM ethanolamine
 - dissolve 4.26 g Na₂HPO₄ in 300 ml diH₂O
 - add 0.45 ml of 100 % ethanolamine
 - pH 10.7 (24 °C)
 - 100 mM NaH₂PO₄ · 2 H₂O with 25 mM ethanolamine
 - dissolve 15.6 g NaH₂PO₄ · 2 H₂O in 1000 ml diH₂O
 - add 1.50 ml of 100 % ethanolamine
 - pH 5.6 (24 °C)
 - 10 % Tween® 20 solution
 - 10 ml of 100% Tween® 20 + 90 ml diH₂O
- pH adjustment
 - provide 300 ml of 100 mM Na₂HPO₄ with 25 mM ethanolamine
 - add slowly about 250 ml of 100 mM NaH₂PO₄ · 2 H₂O with 25 mM ethanolamine until pH 8.5 is reached
 - finally add appropriate volume of 10 % Tween® 20 (0.55 ml for 550 ml solution)
6. 1x Hybridization Buffer: 2 x SSC containing 0.1 % SDS and 0.1 % salmon sperm DNA (formamide can be added if required)
7. Use of desalted 3' or 5' amine-modified oligonucleotides of highest purity are recommended.

5 Equipment required

1. Heat block capable of heating to 95 °C.
2. Heated water bath.
3. Cover slips (like PGC Scientific 44-596).
4. Humidified hybridization chamber (like GeneMachines HybChamber) or place a 25 mm (1 inch) layer of NaCl in a chamber filled with water and cover with an airtight lid. This forms a chamber with a nominally 75 % relative humidity.
5. Centrifuge with Slide Polders or compressed nitrogen gas for drying slides.

<h1>Protocol</h1>		
NEXTERION® 3-D Polymer Coating (P) DNA application	Dok-Nr.:	LS6-HBM-M-002
	Version:	2.0
	Seite:	5/14
	Datum:	© October 2017

- Coplin jars (VWR 25457-006) or slide dish and rack combo (Fisher 900200) for washing slides.

6 Array printing

Synthesized 3' or 5' amino-modified oligonucleotides should be desalted and purified preferably to HPLC grade to ensure that residual nucleophiles such as Tris (hydroxymethyl)-aminomethane (Tris), ethanol amine, or free ammonium ions do not inhibit coupling efficiency. *Do not dilute oligonucleotides in Tris or any other amine-containing buffer.*

- Dilute the amino-modified oligonucleotides to a final spotting concentration of 20 μ M in the printing buffer.
- Transfer an appropriate volume of probes to a microtiter plate.
- Setup the arrayer according to the manufacturers recommendations. If you were previously using slides that were thicker than 1.0 mm, for optimal spotting you may need to re-calibrate the distance between the slide surface and the spotting pins.
- Print oligonucleotides at 30 % to 50 % relative humidity. 30 % humidity is optimal for longer print runs.
- Post-print incubation: For best oligonucleotide coupling, place the printed arrays in a chamber maintained at 75 % relative humidity for two hours, followed by storage in a vacuum desiccator for at least two hours to overnight.

Caution: If you use a diamond scribe to mark the boundaries of the array, this produces small glass fragments, which may get trapped under the cover slip and damage parts of the array. Carefully remove particles with a clean stream of compressed air or nitrogen before starting the print process. Alternatively, lightly mark the boundaries of the array on the backside of the slide.

7 Storage of printed slides

The printed DNA arrays can be placed in a slide box and stored sealed at -20 °C and are at least stable for 6 months.

8 Washing and Blocking

- Submerge slides in Blocking Solution for 1 h at room temperature. This deactivates the remaining reactive groups on the surface.
- Remove slides from Blocking Solution.
- Rinse the arrays in diH₂O.
- Dry the arrays in an oil-free air or nitrogen stream or by centrifugation (200 x g for 5 min) to avoid any water stains on the slide surface.
- Proceed to hybridization.

<h1>Protocol</h1>		
NEXTERION® 3-D Polymer Coating (P) DNA application	Dok-Nr.:	LS6-HBM-M-002
	Version:	2.0
	Seite:	6/14
	Datum:	© October 2017

9 Hybridization

Adjust temperature and salt concentration based on the T_m between the probe and target molecules.

1. Re-suspend the dried, labeled target in an appropriate amount of 1x hybridization solution.
2. Denature the target by heating at 95°C for 3 min in a water-filled well of a heat block, perform a quick spin in a micro-centrifuge, then pipette the appropriate volume onto the array surface of a blocked slide.

Caution: Placing the sample on ice after hybridization may cause SDS precipitation, which may interfere with hybridization. Place the target in a 42 °C water-filled well of a heat block, if hybridization cannot be conducted immediately after denaturation.

3. Carefully place a cover slip over the hybridization solution to cover array, avoiding the entrapment of air bubbles.

Caution: Ensure that the cover slips are appropriate for microarray use; some cover slips may require cleaning before use.

4. Transfer to a hybridization chamber, containing sufficient diH₂O to maintain humidity, but ensure that the excess diH₂O does not come into contact with the array.
5. Place the sealed hybridization chamber into a water bath or incubator maintained at 42 °C if using formamide, or 50 to 60°C if not using formamide and hybridize overnight.

Caution: Ensure that the hybridization chamber is well sealed, as excessive drying can lead to significant background fluorescence.

10 Post-Hybridization washing

Note: Do not allow slides to dry between washes, and protect from light whenever possible. All washings should be performed at room temperature. The solutions recommended below for washing are a general guideline; and washes of alternative stringency may be required for some specific applications.

1. Remove the array from the hybridization chamber, taking care not to disturb the cover slip.
2. Place the array into a slide rack and immerse in a dish containing 2 x SSC and 0.1 % SDS. Plunge gently until the cover slip separates from the array.
3. Wash in 2 x SSC and 0.1 % SDS for 5 min, plunging gently.
4. Wash in 1 x SSC for 5 min, plunging gently.

Protocol		
NEXTERION® 3-D Polymer Coating (P) DNA application	Dok-Nr.:	LS6-HBM-M-002
	Version:	2.0
	Seite:	7/14
	Datum:	© October 2017

5. Wash in 0.2 x SSC for 5 min, plunging gently.
6. Wash in 0.05 x SSC for 5 min, plunging gently.
7. Dry the arrays in an oil-free air or nitrogen stream or by centrifugation (200 x g for 5 min) to avoid any water stains on the slide surface.
8. Protect the array from light, dust and handling until ready for scanning.

11 Important information about patents

Using arrays based on SCHOTT NEXTERION® products for dual color analysis on a single array in which at least two different samples are labeled with at least two different labels may require a license under one of the following patents: U.S. patent nos. 5,770,358 or 5,800,992 or 6,225,625 and U.S. patent no. 5,830,645. Manufacturing and use of probe arrays may require a license under the following patents: U.S. patent no. 6,040,138 or 5,445,934 or 5,744,305 and under the following patents owned by Oxford Gene Technology Ltd. ("OGT"): European patent no. EP 0,373,203, U.S. patent nos. 5,700,637 and 6,054,270 and Japanese patent nos. 3393528 and 3386391 ("The OGT patents"). Other patents may apply. The purchase of SCHOTT NEXTERION® products does not convey any license under any of the OGT patents or any of the other patents referred to. For all applications SCHOTT North America Inc. and SCHOTT Technical Glass Solutions GmbH make no representation or warranty that the practice of its technology and products or any improvement will not infringe or violate any domestic or foreign patent of any third party. Before making or using any oligonucleotide arrays you should contact OGT to discuss a licence. To inquire about licensing under the OGT patents, please contact OGT at licensing@ogt.co.uk.

Protocol

SCHOTT

NEXTERION® 3-D-Polymer Coating (P) Protein application

Dok-Nr.:	LS6-HBM-M-002
Version:	2.0
Seite:	8/14
Datum:	© October 2017

1	Introduction.....	8
2	Storage and handling	9
3	General precautions	9
4	Recommended reagents	10
5	Recommended equipment	11
6	Antibody concentration for spotting	11
7	Array printing	11
8	Antibody immobilization	11
9	Storage of printed slides.....	12
10	Washing and blocking.....	12
11	Assay conditions.....	12
12	Target incubation	13
13	Washing.....	13
14	Important information about patents	13

For Technical Assistance, please contact

**SCHOTT Technical Glass
Solutions GmbH**

Otto-Schott-Straße 13

07745 Jena

Germany

Phone: +49-(0)3641-681-4066

Fax: +49-(0)3641-681-4970

E-Mail: coatedsubstrate@schott.com

Additional information at:

www.schott.com/nexterion

<h1>Protocol</h1>		
NEXTERION® 3-D-Polymer Coating (P) Protein application	Dok-Nr.:	LS6-HBM-M-002
	Version:	2.0
	Seite:	9/14
	Datum:	© October 2017

1 Introduction

Technical Instructions for Spotting Antibody Microarrays

Store frozen at -20 °C. Allow package to equilibrate at room temperature before opening.

PRODUCT OVERVIEW

NEXTERION® Slide P is manufactured using high quality glass (dimensions 75.6 mm x 25.0 mm x 1.0 mm) and laser cutting technologies, to obtain defect and particle free slide surfaces with very tight dimensional tolerances. The slide has a very low thickness deviation, an ultra-flat surface, and an extremely low inherent fluorescence. NEXTERION® Slide P is ideally suited for the immobilization of antibodies or antibody fragments and further processing with cell lysates or serum samples as it is very resistant to non-specific binding. The polymer coating provides an ideal environment for low to medium density antibody arrays and enables long-term stability and functionality. (Please note: NEXTERION® Slide P is not recommended for high density arrays, as the surface is less hydrophobic than comparable products. Please consider using NEXTERION® Slide H as alternative). The combination of covalent attachment with a very low background results in a superior signal-to-noise ratio.

Only one surface of the slide has been coated. To identify the coated side: Looking towards the slide, if it is possible to read the bar code numbers correctly then you are looking at the correct surface for printing.

We only recommend printing within the chemically reactive and homogeneous spotting area which is 72 x 22 mm.

2 Storage and handling

5. The reactive *N*-Hydroxysuccinimide (NHS) groups in the NEXTERION® Slide P coating will undergo hydrolysis if not properly protected from moisture. The slides are packaged in moisture barrier bags for shipment and storage. It is strongly recommended that you store the slides frozen at -20 °C in their original packaging. The hydrolysis of NEXTERION® Slide P coating is extremely slow at low temperature. Use before the expiry date stated on the label.
6. The packaging should be allowed to equilibrate completely at room temperature prior to opening. Failure to do so will lead to condensation on the slide surface and loss of activity. After opening, seal any unused slides in the pouch with desiccant and re-freeze.
7. Avoid direct contact with the surface of the slides to minimize contamination and abrasion of the coated surface. Always wear gloves and only hold the slides by the edges.
8. NEXTERION® Slide P should be opened in a clean environment to avoid particulate contamination on the coated surface.

3 General precautions

<h1>Protocol</h1>		
NEXTERION® 3-D-Polymer Coating (P) Protein application	Dok-Nr.:	LS6-HBM-M-002
	Version:	2.0
	Seite:	10/14
	Datum:	© October 2017

4. The protocols contained in this document are meant to be a general guideline only and some optimization may be required depending on the application and samples being analyzed.
5. Refer to manufacturer supplied Material Safety and Data Sheets (MSDS) for proper handling and disposal of all chemicals.
6. NEXTERION® Slide P is for research use only, and not for *in vitro* diagnostic use.

4 Recommended reagents

1. *Protein Print Buffer*: you could use PBS based buffers, however, we recommend the use of the pre-made NEXTERION® Spot PB. Adding 3 - 5 % trehalose and/or 0.005 % Pluronic F127 (Sigma Aldrich) to PBS based printing buffers can significantly increase the signal intensity.
2. *Deactivation Solution*: 25 mM ethanolamine in 100 mM boric acid (final pH 8.5) with 0.01 % Tween® 20

Preparation of the Deactivation Solution:

The boric acid and Tween® 20 solution can be prepared in advance. The Deactivation Solution itself should always be freshly prepared immediately before use.

Components for 400 ml Deactivation Solution:

- 100 ml boric acid in diH₂O, (resulting pH should be ~ 4.2 without adjustment)
 - 50 ml ethanolamine
 - 400 µl 10% Tween® 20 in diH₂O
- fill up to 400 ml with diH₂O (resulting pH should be ~ 8.5 without adjustment)

3. *PBS*: 137 mM NaCl, 2.7 mM KCl, 4.3 mM Na₂HPO₄, 1.4 mM KH₂PO₄, pH 7.5
4. *Incubation Buffer* (PBST, 0.05 %): PBS with 0.05 % Tween® 20
5. *Wash Buffer 1* (PBST, 2.0 %): PBS with 2.0 % Tween® 20
6. *Wash Buffer 2* (PBST, 1.0 %): PBS with 1.0 % Tween® 20
7. *Wash Buffer 3* (PBST, 0.5 %): PBS with 0.5 % Tween® 20
8. *Wash Buffer 4* (PBST, 0.1 %): PBS with 0.1 % Tween® 20

<h1>Protocol</h1>		
NEXTERION® 3-D-Polymer Coating (P) Protein application	Dok-Nr.:	LS6-HBM-M-002
	Version:	2.0
	Seite:	11/14
	Datum:	© October 2017

5 Recommended equipment

7. Cover slips (such as PGC Scientific 44-596) or FAST® Frame Multi-Slide Plate (Whatman/GE Healthcare, 10486001)
8. Humidified hybridization chamber (such as GeneMachines HybChamber). Place a 25 mm layer of NaCl in a chamber filled with water and cover with an airtight lid. This forms a chamber with a nominally 75 % relative humidity.
9. Centrifuge with slide holders or compressed nitrogen gas to dry the slides.
10. Coplin jars (VWR 25457-006) or slide dish and rack combo (Fisher 900200) may be used for washing the slides.

6 Antibody concentration for spotting

NEXTERION® Slide P provides covalent attachment of antibodies through amino groups of amino acids side chains on the protein surface. The coupling efficiency of the covalent chemistry depends on a number of factors, including pH, protein print concentration, and the nature of the protein itself.

An antibody probe concentration ranging from 0.025 to 1 mg/ml is recommended to ensure sufficient probe loading and to enable reliable and consistent assay results.

7 Array printing

NEXTERION® Slide P is compatible with all microarray printing or spotting methods, including contact printing and piezo or ink-jet technologies.

Note: If you were previously using slides that were thicker than 1.0 mm, for optimal spotting you may need to re-calibrate the distance between the slide surface and the spotting pins.

8 Antibody immobilization

We recommend that you print antibodies at 50 % relative humidity and then place arrays overnight at 75 % relative humidity, as this will ensure maximum coupling efficiency to surface.

<h1>Protocol</h1>		
NEXTERION® 3-D-Polymer Coating (P) Protein application	Dok-Nr.:	LS6-HBM-M-002
	Version:	2.0
	Seite:	12/14
	Datum:	© October 2017

9 Storage of printed slides

If you want to store printed arrays, please do so after printing/immobilization, but before washing/blocking. The printed antibody arrays can be placed in a slide box and stored sealed at -20°C and are at least stable for 6 months.

10 Washing and blocking

Because NEXTERION® Slide P has a reactive surface chemistry, off-feature or unspotted areas must be deactivated (blocked) before any other biomolecules are incubated with the surface.

Failure to block the surface can lead to the covalent attachment of assay molecules to the NEXTERION® Slide P surface, thus leading to high background. The slides should be blocked after printing as described below. Due to the very low non-specific binding characteristics of the surface the use of proteins in the blocking solution is not recommended, and actually discouraged. We do not recommend the use of non-fat dry milk in the blocking or assay steps.

1. Submerge slides in the *Deactivation Solution* (as described in the Recommended reagents section) for 1 h to deactivate all the remaining functional groups. This can be performed in a clean 50 ml conical tube or holder designed for microscope slides. Gentle agitation can be used.

Note that lab gloves may contain powder residues that can contaminate the slide surface and can lead to an increased, non-uniform background. Avoid allowing residues from the gloves to fall onto the array.

2. Remove the slides from the *Deactivation Solution* and wash the slides for 5 min with *Wash Buffer 4* (as described in the Reagents Required section).
3. Dry the arrays in an oil-free air or nitrogen stream, or by centrifugation (200 x g for 5 min) to avoid any water marks or steaks on the slide surface.

11 Assay conditions

The printed NEXTERION® Slide P are robust and compatible with conditions encountered in most antibody-based assays. However, an incubation buffer comprised of phosphate buffered saline with 0.05 % Tween® 20 (*Incubation Buffer*, see description under Recommended reagents) is recommended. It is not advisable to use buffers containing non-fat dry milk.

<h1>Protocol</h1>		
NEXTERION® 3-D-Polymer Coating (P) Protein application	Dok-Nr.:	LS6-HBM-M-002
	Version:	2.0
	Seite:	13/14
	Datum:	© October 2017

12 Target incubation

Incubation in FAST® Frame Multi-Slide Plates (please see manufacturer's manual for details) has shown to give very good results with antibody based applications on NEXTERION® Slide P as well as incubation using coverslips (described below).

1. Dilute the labeled target in an appropriate amount of *Incubation Buffer* to allow full array coverage.
2. Pipette the target containing *Incubation Buffer* onto the array surface.
3. Carefully place a cover slip over the array, avoiding the entrapment of any air bubbles.

Caution: Ensure that the cover slips are appropriate for microarray use; some cover slips may require cleaning before use.

4. Transfer to a hybridization chamber, containing sufficient diH₂O to maintain humidity, but ensure that the excess diH₂O does not come into contact with the array.
5. Place the sealed hybridization chamber into a water bath held at room temperature. All incubations steps with labeled target should be carried out in the dark to avoid photo bleaching of the fluorescent dyes.

13 Washing

Caution: Do not allow slides to dry out between washes, and protect from light whenever possible.

Note: The solutions recommended below for washing are a general guidance; alternative washes may be required depending on the application.

9. Remove the array from hybridization chamber, taking care not to disturb the cover slip.
10. Place the array into a slide rack and immerse in a dish containing *Wash Buffer 1* for 10 - 30 sec. Plunge gently until the cover slip separates from the array.
11. Once the cover slip has been removed, place the array into a slide rack and immerse in a dish containing *Wash Buffer 2*. Wash with shaking for 5 min.

Note: Strong agitation will help to reduce the background!

12. Wash in *Wash Buffer 3* for 2 min. with agitation.
13. Wash in *Wash Buffer 4* for 2 min. with agitation.
14. Wash two times in *PBS* for 2 min. with agitation.
15. Dry the array in an oil-free air or nitrogen stream or by centrifugation (200 x g for 3 - 5 min.) to avoid any water marks or streaks on the slide surface.
16. Protect the array from light, dust, and abrasion until ready for scanning.

14 Important information about patents

Protocol		
NEXTERION® 3-D-Polymer Coating (P) Protein application	Dok-Nr.:	LS6-HBM-M-002
	Version:	2.0
	Seite:	14/14
	Datum:	© October 2017

Using arrays based on SCHOTT NEXTERION® products for dual color analysis on a single array in which at least two different samples are labeled with at least two different labels may require a license under one of the following patents: U.S. patent nos. 5,770,358 or 5,800,992 or 6,225,625 and U.S. patent no. 5,830,645. Manufacturing and use of probe arrays may require a license under the following patents: U.S. patent no. 6,040,138 or 5,445,934 or 5,744,305 and under the following patents owned by Oxford Gene Technology Ltd. ("OGT"): European patent no. EP 0,373,203, U.S. patent nos. 5,700,637 and 6,054,270 and Japanese patent nos. 3393528 and 3386391 ("The OGT patents"). Other patents may apply. The purchase of SCHOTT NEXTERION® products does not convey any license under any of the OGT patents or any of the other patents referred to. For all applications SCHOTT North America Inc. and SCHOTT Technical Glass Solutions GmbH make no representation or warranty that the practice of its technology and products or any improvement will not infringe or violate any domestic or foreign patent of any third party. Before making or using any oligonucleotide arrays you should contact OGT to discuss a licence. To inquire about licensing under the OGT patents, please contact OGT at licensing@ogt.co.uk.